# Exporters' Guide <u>on</u> Raw Meat (Chilled / Frozen) Certification



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# **Export Inspection Council of India**,

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#### 1. Introduction

- 1.1 Raw Meat (Chilled / Frozen) is covered under compulsory inspection & certification prior to export by Ministry of Commerce and Industry, Government of India, vide Order / Notification No. SO: 203 & SO: 204 dated 15 January, 1993. To implement the certification, Export Inspection Agency (EIAs) have been authorised to ensure compliance of the processing plants to requirements as per the notification SO: 205, dated 25 January 1993. EIC has developed a scheme which envisages a systems approach.
- 1.3 These guidelines have been brought out to apprise the exporters about the system of approval and surveillance and the procedure to be followed by exporters for export.
- 1.4 The benefits of certification under this scheme to exports would be that once the units have been approved by EIC/EIAs, exporters would be free to issue the quality certificate at their level with periodic surveillance by EIC/EIAs. Based on the quality certificate issued by exporters, EIAs would be issuing the health certificates. Further, once the Raw Meat (Chilled/Frozen) certification system in place, EIC would negotiate Equivalence/ Mutual Recognition Agreements with various importing Governments so that that the certification is acceptable by them and exports of meat products into these countries is facilitated.

# 2. Procedure for Application for approval under In-process Quality Control (IPQC) System

- 2.1 The processor seeking approval shall submit their application in the format given at Annexure I, in triplicate, along with necessary documents to the concerned EIA (See *Appendix*).
- 2.2 The prescribed fee of Rs. 5000/- for approval shall also be paid by the applicant by way of Demand Draft/ Cheque drawn in favour of the EIA concerned.
- 2.3 The application shall be accompanied by the following documents:
  - a) Factory manual / HACCP manual, including Sanitary Standard Operating Procedures and organisational chart.
  - b) Certified copy of test report issued not later than six months in respect of water used for processing of raw meat (chilled/frozen) products as per BIS Standard applicable for water used for processing.
  - c) Layout plan of the establishment in A-4 size.
  - d) Process flow chart.
  - e) Plumbing diagram.
  - f) Certified copies of documents proving legal identity of the applicant's plant and scope of their operations.
  - g) Certified copy of lease agreement for the premises and building, where necessary.
  - h) Bio-data of the technologist(s) / veterinarians / supervisors / chemists.

- i) Certified copy of consent letter issued by Pollution Control Board concerned, applicable for prevailing year.
- j) Certified copy of the order allotting Importer Exporter Code no. (IEC)

#### **3.0** Processing Application for Approval

- 3.1 Application so received will be scrutinised and the discrepancies /shortcomings observed will be immediately communicated to the applicant for rectification by the EIA concerned.
- 3.2 If the application is completed and the documentation is in order, the unit will be assessed by an Inter Departmental Panel (IDP) within 15 days of receipt of their application complete in all respect.

The composition of the Inter Departmental Panel (IDP) for adjudging the adequacy of the facilities available in the processing plant will consist of representatives from any of the following organisations:

- Agricultural and Processed Food Products Export Development Authority
- Deptt. of Animal Husbandry & Dairying, Ministry of Agriculture
- Directorate of Animal Husbandry of State Government.
- Ministry of Food Processing Industry
- Directorate of Marketing and Inspection.
- Export Inspection Agency (EIA)- Convenor
- Empanelled veterinarian

The strength of IDP will depend on the size of the unit to be assessed but will have at least three members including the convenor as decided by the EIA In charge. While constituting IDP, the EIA Incharge will keep in view that there is no conflict of interest with any member having direct or indirect dealing with the applicant's unit.

- 3.3 The IDP will submit its report to the EIA In-charge within 3 days of completion of visit to the applicant's unit and will state clearly whether the plant is recommended for approval or not. In case recommended for approval EIA In charge will issue approval letter.
- 3.4 The report of the IDP will be examined in the concerned EIA. In case the IDP observes deficiencies, which can be rectified within a period of one months, these will be communicated to the applicant for necessary corrective action. Such corrective action will be verified before the grant of approval by EIA.
- 3.5 In case, the IDP does not recommend for approval, the EIA Incharge will convey the rejection including the reasons for which applicant plant has not been considered fit for approval through a letter the applicant, within 7 days of the receipt of the IDP report.
- 3.6 Procedure to be followed in case the meat processing plant temporarily suspends its production

When an approved plant decides to suspends its processing activities temporarily for a period exceeding 30 days for reasons such as:

- (i) General repairs / routine maintenance
- (ii) Improving their hygiene and sanitary conditions

- (iii) Identifying the cause of contamination and taking corrective action to prevent recurrence
- (iv) Major alteration/ construction work etc.
- (v) Any other activities, which may result in change in production flow or scope for contamination of Raw Meat (Chilled / Frozen) etc.

The processor shall intimate the local office of EIA the date from which it intends to suspend its operation, the purpose and the probable date by which it intends to resume production.

On receipt of the intimation, EIA may discontinue monitoring/supervisory visit to the plant. The processor shall not commence production till EIA gives permission.

When the plant is ready to resume production, the processor shall request EIA concerned for permission to commence production. Prior to granting permission to commence production, the EIA concerned will take the following actions:

- For (i) & (ii), the plant will be inspected by the monitoring officer to ensure satisfactory conditions.
- For (iii), (iv) & (v), the plant will be inspected by the EIA officer or by an IDP as decided by EIA Incharge to ensure the satisfactory conditions.

#### 3.7 Marking on Export packages

- 3.7.1 The approval number shall be legibly printed / stencilled on all the export packages of Raw (Chilled / Frozen) Meat.
- 3.7.2 "Q mark" shall be printed on the packages as given below:



- 3.7.3 Other marking as required statutorily in the importing country or by the buyer
  - Note 1: Export package means the final package produced before the customs in India and which is received and checked by the Customs at the importing end.
    - 2: In case the exporter does not require to put the Q mark due to request of buyer, exemption for the same shall be sought from EIAs.

#### 3.8 Approval of veterinarians /technologists

The veterinarians appointed by the unit shall be approved by concerned EIA. The approval of veterinarian will be granted only after veterinarians are assessed and found fit by the Inter Department Panel (IDP) and the approval of the veterinarian/ technologists will be communicated to the establishment by the EIA.

Other than this if, an approved processor appoints new veterinarian, shall have to apply to the controlling sub office / Agency for approval who will forward the request to the convener, IDP for assessment of the veterinarian at an early date.

#### 3.9 Validity of Approval

The validity of Certificate of Approval will be for a period of *two years* from the date of issue of letter of approval by the concerned EIA.

#### 3.10 Inspection Fee

Under IPQC system of approval, fee will be paid @ 0.2% of FOB value by the applicant to the Export Inspection Agency concerned.

#### 4. Renewal of Approval of Approved Plants

- 4.1 The approved plant seeking renewal of approval shall submit application(s) atleast 60 days before expiry of earlier approval to the concerned EIA in the format prescribed at **Annexure-II** along with the other concerned documents and application fee of Rs. 5,000/- by demand draft/cheque drawn in favour of EIA concerned.
- 4.2 Application received so will be processed as per procedure given from Clause 3.2 to 3.5 for renewal of approval of the approved unit and IDP report will be submitted.

#### 5.0 Monitoring and Control

#### 5.1 Monitoring by establishment/management

- 5.1.1 It is the primary responsibility of the processor to ensure compliance to the requirements of the notification and to ensure safety and wholesomeness of the product.
- 5.1.2 Processor shall exercise all controls required as per notification and maintain records thereof in respect of the following broad areas.
  - Ante & post mortem Inspection.
  - Hygienic requirements relating to the premises
  - Structure and layout.
  - Pest control (Prevention, extermination, use of chemical).
  - Maintenance
  - Cleaning and sanitation
  - Personnel hygienic
  - Rest rooms
  - Water management
  - Chemicals
  - Lighting and ventilation
  - Waste disposal including effluent treatment
  - Good Manufacturing Practices (GMP)
- 5.1.3 The processing plant shall ensure compliance with the requirements of clauses 5.1.2 above. Unit should also comply the requirements of plant layout, condition of abattoir, slaughter hall,

carcass washing, storage, civil construction, lighting & ventilation, supply of water and other general conditions as per Schedule I, order SO 203, and Cl. 3, SO: 204 both dated 15 January 1993. The process control and process inspection shall be conducted by the competent personnel of the plants.

- 5.1.4 Applicant unit should have integrated slaughterhouse or procure carcass (raw material) from an approved slaughterhouse which is approved by any Government Veterinary Inspection Authority. This will be a prerequisite requirement for approval of an applicant unit..
- 5.1.5 Routine laboratory testing of process control samples/finished products samples/ sanitation control samples shall be carried out in the laboratory of the processing plant or in any laboratory approved by the Competent Authority as per Schedule II, Cl. 5, Order SO: 203 both dated 15 January 1993.

Finished product should be tested for microbiological parameter in routine as following :

S. No	Parameters	Specification
		colony/ gm sample
1	Total Plate Count (TPC)	$10^{7}$ / gm
2	Escherichia Coli	100 / gm
3	Salmonella	Absent in 25 gm sample

- 5.1.6 Testing of Raw Meat (Chilled / Frozen) Plants will exercise suitable control on quality of incoming raw products as Antemortem, Post-mortem examination in their premises by a approved veterinarians (in case of integrated slaughter hose). In addition to these, unit should take care to the quality of packing material, equipments and workers hygiene.
- 5.1.7 If any requirement of the Notification is taken care of by alternate measures, the same would need to be approved by the Competent Authority.

#### 5.2 Surveillance by EIC/EIAs

A three-tier surveillance system will be followed to check compliance of laid down requirements by the approved unit, which will comprise routine monitoring, supervisory visits by EIAs food scheme heads and corporate audits by EIC.

#### 5.3 Issuance of certificate of inspection

The approved units shall issue Certificate of Inspection for every export consignment. Blank Certificates books may be obtained from the concerned Export Inspection Agency at a cost of Rs.20/- per set of certificate form. EIA's will issue blank certificate forms (format attached at **Annexure-III**) to the approved units.

#### 5.4. Validity of certificate of inspection

The certificate of inspection will be valid for a period of five days in respect of chilled meat and ninety days for frozen meat and twenty one days for vacuum pack chilled meat from the date of passing of the consignment. If more than one consignment approved on different days is presented in one application , the validity of the certificate shall be reckoned for the earliest day of approval

#### 5.5 Revalidation of certificate of inspection

If the consignment is not shipped within the period of validity of the inspection certificate, the exporter will be permitted to reissue certification for the consignment, remitting a fee @ 0.05 % of FOB or Rs. 1000 whichever is maximum in EIA account. In such cases, the validity will be extended for a further period of three days for chilled meat and thirty days for frozen meat.

#### 6. Payment of Fee to EIAs

- 6.1 Every approved unit must have a passbook system operating with the nearest office of EIA. No blank form of Certificate of Inspection will be issued to the approved unit unless there is a positive balance in the passbook account of the processing unit.
- 6.2 As and when Certificate of Inspection is issued, the approved unit may itself debit the monitoring fee in its passbook and enter the balance credit on the third copy before forwarding it to the nearest office of EIA.

#### 7. Issue of Health Attestation and Health Certificate

EIA will issue health certificate based on surveillance reports of unit, in the format given at **Annexure-IV** or any other format certifying additional condition. On request by the processor subject to the submission of the following documents

- Copy of the Certificate of Inspection for the concerned consignment issued by the processor
- Testing data of the parameters described in Notification.
- Laboratory test report for the additional parameters to be indicated in the health certificate clearly indicating about compliance of the consignment as per the requirement of importing country

A fee of Rs. 200/- is being charged for each health certificate.

#### 8. Appeal

Any exporter aggrieved by the refusal of the Export Inspection Agency to issue the veterinary health certificate of inspection, may, within 10 days of the receipt of the communication of such refusal prefer an appeal which will be referred by the Agency to an appelate panel set up for the purpose. The quorum of panel will be three . The appeal will be disposed of within fifteen days from its receipt. The decision of the panel in such appeal will be final.

#### Annexure I

#### APPLICATION FOR APPROVAL

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То

The Joint Director In-charge Export Inspection Agency- Mumbai/ Kolkata/Kochi/Delhi /Chennai

Sir,

Please carry out the assessment of our plant as required under the Raw Meat(Chilled / Frozen) (Quality Control & Inspection) Rules, 1992 for processing of Raw Meat (Chilled / Frozen) for export.

We furnish below the information regarding the facilities existing in our plant

We undertake that our plant meets the requirements stipulated in Raw Meat (Chilled / Frozen) (Quality Control & Inspection) Rules, 1992.

Please find enclosed herewith a Demand Draft / Cheque bearing No......dated ......dated ......for Rs. 5000/- towards the application fee.

1.		
	General Information	
1.1	Name and address of the plant seeking	
	approval with Fax no. and E-mail address	
1.2	Name of the Chief Executive	
	(MD/Mg. Partner/Proprietor)	
1.3	Is the processing plant owned or leased by the	Owned/leased
	applicant	
1.4	If leased, name of the plant owner, plant name	
	and address	
1.6	Does unit has own slaughter house?	
1.6	Does unit procure raw material (carcass) from	
	any other slaughter house?	
1.7	Year of Construction	
1.8	Year of last major alteration	

1.0	
1.9	Approval requested for export to (Countries)
1.10	Approval requested for export of (Product)
1.11	Additional activities, if any
1.12	Annual production during the previous year
	raw meat (chilled/frozen)
1.10	Others related items (Specify)
1.13	Total export in the previous year
1 1 4	(a) Name (s) of countries to which export made
1.14	Whether all year production or seasonal production
1.15	No. of working hours per day
1.16	No. of working days per week
2.	Slaughterhouse
2.1	Does Unit has own integrated slaughterhouse?
2.2	Does unit perform antemortem examination?
2.3	Does unit perform post-mortem examination?
2.4	Is ante and post- mortem is done by veterinary
	doctor?
2.5	Is relevant records are maintained
	If unit does not have own slaughterhouse
2.6	list the slaughter houses from where carcass
	supplied ?
2.7	Are they approved by authorities?
2.8	List those authorities
2.9	Is raw material (carcass) is supplied with ante
	and post- mortem reports?
2.10	Does processing unit has any mechanism to
	ensure the carcass disease free?
3	Information about personnel
3.1	No. of veterinarian/technologists available in
	the establishment
3.2	Name and qualification of the
	veterinarian/technologist(s) supervising the
	processing and related operations (Attach
	separate as Annexure)
3.3	Name and qualification of the veterinarian
	/technologist(s) conducting microbiological
2.1	and chemical analysis
3.4	No. of supervisors
3.5	No. of male workers
3.6	No. of female workers
3.7	No. of shifts per day     Pow Material (Carages) / Animal
<b>4.</b>	Raw Material (Carcass) / Animal   Source of Raw Material
4.1	
4.2	Mode of transport of raw material from source
4.3	to pre-processing plant
	Are continuous chilling facilities available?
4.4 4.5	If separate, give address (es) and approval No.Is the pre-processing hall under the control of
47	I IS the DIE-DIOCESSING HAIL UNDER THE CONTROL OF
1.5	the establishment?

4.6	Are there any arrangements for the sechility of	
4.0	Are there any arrangements for traceability of the raw material, if so, details of the same?	
4.7	Are the records for the above maintained	
4.7	properly?	
4.8	Distance of collection centre from processing	
<b></b> 0	plant	
4.9	Is there any infrastructure for educating	
1.2	farmers on clean raw	
	meat(chilled/frozen)production	
5	Surroundings	
5.1	Do the premises have defined curtilage?	
5.2	Are the premises clean?	
5.3	Is there any area within the premises of the	
	establishment, which is non-operative?	
5.4	If so, is it cordoned off effectively?	
5.5	Are there any swamps, stagnant water or	
	dumps nearby?	
5.6	Are the roads in the premises concerted /tarred	
	or turfed to prevent wind blown dust?	
5.7	Are there signs of any rodent harbourage	
	nearby?	
	Or accumulation of trash, garbage or similar	
	waste in or around the plant.	
5.8	Are the surroundings reasonably free from	
	objectionable odours, smoke, dust and other	
	contamination?	
5.9	Are the refuse collecting containers of self-	
	closing type.	
6.	Construction and Layout	
6.1	Is the building construction of permanent nature?	
6.2	Is the design and layout such as to preclude	
	contamination?	
6.3	Does the layout facilitate free flow of work and	
	avoid backtracking?	
6.4	Is the facility kept in good repair?	
6.5	Is there proper maintenance schedule?	
6.6	Does the building provide sufficient protection	
	against the entry and harbourage of rodent,	
	insects, birds etc.	
6.7	Does the layout ensure sufficient space in	
	different sections for machinery, equipment,	
6.0	personnel etc. without congestion?	
6.8	Is there clear separation between processing	
7	and living areas?	
<b>7.</b> 7.1	Plant Facilities	
/.1	Is there separate storage for inedible material, disinfectants and insecticides?	
7.2		
1.2	Is there a facility for separate storage of wet and dry items?	

	Storing peakeging material?	
	Storing packaging material? Rest Room for workers?	
	Changing room for workers?	
7.3	Vehicle washing facility?	
7.4	Water treatment plant?	
7.5	Alarm system to give warning in case of	
1.5	emergency.	
7.6	Generator	
7.7	Lockable Room for Veterinary Doctor	
7.8	Toilets	
7.9	Space to collect waste	
<b>8.</b>	Raw Material Receiving Section	
8.1	Is there a raised platform with sides and top	
0.1	sufficiently protected to prevent contamination	
	while unloading the raw material?	
8.2	Is the raw material receiving section	
	sufficiently separated from processing area to	
	prevent contamination	
8.3	Are there signboards directing the employees	
	to wash and sanitise hands and feet before	
	entering and after each absence?	
8.4	Is air curtain/Pest-o-flash (fly killer) provided	
	to prevent the entry of flies when the door is	
	opened?	
9.	Washing and Sanitising facility	
9.1	Is suitable washing and sanitising facility for	
	feet and hands provided at the entry points?	
9.2	Is the hand washing facility located at a	
	convenient place?	
9.3	Are the wash basins provided with non-hand	
	operable taps?	
9.4	Are liquid soaps, disinfectants, nailbrush and	
	single use towels provided in sufficient	
0.7	quantities?	
9.5	Are waste bins provided for collecting used	
0.6	towels and are these foot operated?	
9.6	Is hand dip facility with chlorinated water provided near the entrance?	
10.	Doors	
10.1		
10.1	Are the doors clean and sufficiently wide, made of durable material other than wood?	
10.2	Are the doors kept clean?	
10.2	Are the doors kept clean? Are the doors self-closing types?	
10.3	Are the doors sen-closing types: Are the doors close - fitting to prevent entry of	
10.1	flies and pests?	
11.	Windows	
11.1	Are the windows of adequate size, made of	
	non-absorbent material other than wood?	
11.2	Does the window sill, if any, slope inwards.	
11.3	Are the windows at least one metre above the	

	floor?	
12.	Floor	
12.1	Is the floor made of hard surface,	
·	impermeable, smooth, free from pits and	
	crevices?	
12.2	Is the floor cleanable and having sufficient	
	slope?	
12.3	Is the slope of floor opposite to the flow of	
	work or side ways?	
12.4	Are pallets made of non-absorbent material	
	other than wood provided on the floor for	
	keeping containers of ice and raw material?	
13.	Drainage	
13.1	Is drainage facility adequate?	
13.2	Is open end of the drain protected against entry	
	of rodents?	
13.3	Is there facility for carrying waste water into	
	the drains so as to maintain the floor dry?	
13.4	Are the drains of adequate size having	
	sufficient slope and easily clearable?	
13.5	Is the slope of drain opposite to the flow of	
	work/material?	
14	Walls	
14.1	Are the floors to wall and wall to wall	
	junctions properly rounded off?	
14.2	Are the walls smooth, light coloured and	
110	without crevices?	
14.3	Are the walls washable(Minimum 2 Meters)?	
14.4	Are the switches and other installations on the	
1 =	wall water proof and cleanable?	
15.	Washing and Cleaning	
15.1	Are suitable hand washing and sanitising	
15.0	facilities provided inside the hall?	
15.2	Are the wash basins provided with non-hand	
15.2	operable taps?	
15.3 15.4	Are all water taps non-hand operable?	
15.4	Are the water taps serially numbered?If hoses are used as outlet for water, whether	
15.5	facility is provided to keep it rolled up when	
	not in use?	
16.	Ceiling	
16.1	Is the ceiling in good repair condition and	
10.1	cleanable?	
16.2	Do overhead rafters offer any runway for	
10.4	lizards, cockroaches etc.	
16.3	Are there beams, trusses, pipes or other	
10.5	structural elements and fittings suspended	
	below the ceilings?	

	debris, dust or dripping?	
16.5		
10.5 <b>17.</b>	Is rodent and fly proofing satisfactory?	
<b>17.</b> 17.1	Lights	
1/.1	Is there adequate lighting shifting i.e. 540 Lux	
	in all inspection area and 220 lux in work room and walls.	
17.2		
17.2	Are the lights sufficiently protected?Are the lights clean?	
17.5	Ventilation	
18.1		
18.2	Is there adequate ventilation?	
10.2	Is mechanical ventilation/exhaust fan provided	
	in areas where air stagnation, condensation of fluids etc. are present?	
18.3	*	
10.5	Is opening of ventilation/exhaust fan provided with fly proofing?	
18.4	Is such fly proofing clean?	
18.4 <b>19</b>	Utensils and Equipment	
<b>19</b> 19.1	Are all receptacles, trays, tanks, cutting	
17.1	equipments and utensils used made of non-	
	corrodible material, other than wood and have	
	smooth surface free from cracks and crevices	
19.2	Are they easily cleanable?	
19.3	Is any rusted galvanised iron, vessel, bamboo	
17.5	baskets, wiremesh containers, enamelled or	
	painted wares used for handling the product?	
19.4	Are weighing scales and weights certified by	
17.1	the designated authority?	
19.5	Is proper disinfection facility available?	
20.	Chill Room	
20.1	Is a chill room provided for storing raw	
	material?	
20.2	Is it kept clean and maintained at temperature	
	range of 0 to 4 °C?	
20.3	Is it provided with pallets made of non-	
	absorbent material other than wood for keeping	
	containers of raw material and ice?	
21.	Processing Section	
21.1	Are their signboards directing the employees to	
	wash and sanitise hands and feet before	
	entering the processing hall and after each	
	absence?	
21.2	Are air curtain/Pesto-o-Blast (fly killer)	
	provided to prevent the entry of flies when the	
	door is opened?	
21.3.	At what temperature raw material kept (4° C	
·	or $6^{\circ}$ C) and the time for which it is kept.	
21.4	or 6° C) and the time for which it is kept.Whether General Conditions meet the	
21.4		
21.4	Whether General Conditions meet the	

	slaughterhouses are as per Annexure-II of the notification?	
22		
22.1	Tables, Utensils and EquipmentAre the work table tops constructed of stainless	
22.1	steel or any other non-corroding, non	
	contaminating, non-reacting and non-absorbent	
	material (specify)?	
22.2.	Are the tables so constructed and installed that	
22.2.	the top and under surface can be easily	
	cleaned?	
22.3	Are the table tops smooth, free from corrosion,	
	pits and crevices which may prevent	
	satisfactory sanitation?	
22.4	Is any wood used in the fabrication of	
	worktables?	
22.5	Are all receptacles trays, vats and utensils used	
	made of non-corrodible material, other than	
	wood and have smooth surfaces free from	
	cracks and cervices?	
22.6	Is any rusted galvanised iron vessel, bamboo	
	baskets, wire mesh containers, enamelled or	
	painted ware used for handling the product?	
23	Water	
23.1	Is there a documented water management	
	system?	
23.2	Whether plumbing diagram of the water supply	
	system available with the outlets identified and	
	serially numbered?	
23.3	If the source of water is other than protected	
	water supply, specify?	
23.4	Whether potability certificate produced for	
	each source of water?	
23.5	Whether water used for cleaning equipment	
	floors, etc is of potable quality	
23.6	Is there a water treatment plant?	
23.7	If so, is it a adequate to provide sufficient	
	quantity of water for processing?	
23.8	If hoses are used as outlet for water whether	
	effective measures are taken to prevent	
<b>2</b> 2 0	contamination through back suction?	
23.9	Is there a water storage tank and if so, whether it is protected from outcide contamination?	
22.10	it is protected from outside contamination?	
23.10	Is there easy access to the water tank for cleaning?	
23.11		
23.11	What is the capacity of the water storage tank?	
23.12	Is the water supply sufficient in relation to the	
23.13	maximum daily production?	
23.13	Is it cleaned and disinfected periodically?	
	What is the frequency?Whether there is a documented procedure for	
23.15	whether there is a documented procedure for	

	cleaning water tank (s)	
23.16	Is water brought from external source in	
23.10	mobile water tankers?	
23.17	If so, are the water tankers cleaned and	
23.17	disinfected periodically; what is the frequency?	
23.18	Whether there is documented procedure for	
23.10	water tanker cleaning?	
24	Freezing & Chilling	
24.1	Type of freezing employed	
24.2	Tunnel freezing	
27.2	Contact freezing	
	Any other types (Specify)	
24.3	Is the freezing method employed appropriate to	
21.3	product requirements?	
24.4	Total number of freezers and their individual	
2	capacities?	
24.5	Is there a prescribed procedure/schedule for	
	maintenance, cleaning and disinfection of	
	freezers?	
24.6	Are temperature recording devices of required	
	accuracy, calibrated at specified intervals and	
	record thereof maintained?	
25	Packaging	
25.1	Is separate area provided for packing?	
25.2	Does the packing room have rodent control	
	system ?	
25.3	Whether filling, sealing & packaging is carried	
	out automatically?	
25.4	Is wrapping or packaging reused?	
26	Cold Storage	
26.1	Whether special conditions for the approval of	
	cold storage are met as per the notification.	
26.2	Whether ante room is kept in good conditions?	
26.3	Is the thermograph/ self recording device	
	functional?	
26.4	Are the sensors of the thermograph stationed at	
	the warmest place in the cold storage?	
26.5	Are the cold storage workers bearing clean	
	protective clothing?	
26.6	Are the packed materials stacked properly	
	having enough space near the wall for effective	
	air circulation?	
26.7	Check for Duplex Cartons and/ or Master	
	cartons with out marking or having marking of	
	other processors with out proper records of	
	storage.	
27	Toilet Facilities	
27.1	Are numbers of toilets provided sufficient in	
27.2	relation to the total number of workers?	
	Are the toilets located away from the	

27.0	processing area to prevent contamination?
27.3	Whether the toilet rooms have walls washable,
	ceiling smooth and floors constructed of
	impervious material and easy to clean and
27.4	sanitise?
27.4	Are the toilets well lit?
27.5	Are they provided with self-closing doors, fly-
	proofing and flushing arrangements?
27.6	Are hand washing and sanitising facilities,
	with washbasins, soap, single use towels, nail
	brushes and adequate water supply provided
	near the toilets?
28	Personal Hygiene
28.1	Whether Hygiene of staff as per notification.
28.2	Who is responsible for maintenance of
	personal hygiene of employees?
28.3	Are the workers apparently free from any form
	of communicable diseases, open sores and
	wounds or any other sources of contamination?
28.4	Are the workers medically examined
	periodically and are individual health cards
	showing that the individual is fit to work in
	raw meat(chilled/frozen)processing plant
	maintained?
28.5	Are prophylactic injections being administered
	to the plant employees and records included in
	the individual cards?
28.6	Has it been made obligatory for all employees
	to notify incidents of typhoid, dysentery,
	diarrhoea or any other communicable diseases
	in their homes?
28.7	Are workers medically examined after each
	absence due to illness from any contagious
• • • •	disease?
28.8	Are the workers provided with sufficient sets
• •	of clean dress and headgears?
29	Cleaning and disinfection of Plant, equipment and utensils
29.1	Is there a documented procedure for cleaning
	and disinfection of plant, equipment and
•••	utensils?
29.2	Is the cleaning schedule exhibited
20.2	prominently?
29.3	Is there an area earmarked for cleaning and
<b>2</b> 0. 1	disinfection of utensils and equipment?
29.4	Are facilities of cold/hot water/ steam under
	pressure, wherever appropriate, provided for
<b>•</b> • -	cleaning and disinfection?
29.5	
	How absence of residual cleaning chemical
	ensured?

29.6	Who is responsible for supervising this work?	
29.7	Is the effectiveness of cleansing verified	
_>	periodically through laboratory tests?	
30	Facilities of steaming, drying, curing, smoking,	Yes/ no
	cooking, frying, seasoning, or any other	
	method for the production satisfactory?	
31	Change Room	
31.1	Are separate change rooms provided for male	
0111	and female workers? How many?	
31.2	Is changing room is integrated into the plant	
0112	layout properly?	
31.3	Does the changing room have smooth walls,	
0110	floors and washbasins with soaps, disposable	
	towels, nail brushes and non-hand operable	
	taps?	
31.4	Is there arrangement for :	
	1. change of footwear	
	2. keeping street cloths separately	
	3. lockable cupboards	
	4. collection of soiled working clothes	
	5. gumboots	
	6. headgear and wherever necessary	
	gloves / mouth cover	
31.5	Is there suitable in-house arrangement to	
	launder the working clothes of the workers?	
31.6	Is the changing room provided with flush	
	lavatories? Is it kept clean and sanitised?	
31.7	Does the door of the lavatory open directly to	
	processing area?	
32.	Effluent Treatment	
32.1	Is the unit having an efficient effluent	
	treatment system?	
32.2	Does it comply with the statutory requirements	
32.3	Does the effluent cause any problem to	
	neighbourhood	
33.	Maintenance Schedule	
33.1	Is there a documented maintenance procedure	
	for different sections / equipment / machinery,	
	laboratory items etc. Give documents no.	
33.2	Whether maintenance records are kept?	
33.3	Are all equipment marked with identification	
	number?	
34	НАССР	
34.1	Has the own check system based on HACCP	
	been implemented?	
34.2	Has HACCP been certified? If so, by whom ?	
	Please submit evidence.	
34.3	If so, has the HACCP manual been submitted	
<u></u>	to the competent authority for approval?	
34.4	Whether records are maintained for this	

	purpose?	
34.5	Whether the frequency of monitoring of	
0 110	critical units at CCP is adequate?	
34.6	Whether there is a system of internal auditing	
	of HACCP?	
34.7	Whether breakdowns and mal function are	
	recorded.	
34.8	Whether there is a provision to review any	
	revised procedure and frequency?	
35	Rodent / Vermin Control	
35.1	Is there any documented procedure for vermin	
	control?	
35.2	Whether responsibility has been fixed for this	
	work?	
35.3	Whether vermin / rodent control carried out by	
	own arrangement or through outside agency?	
35.4	Whether bait map showing serially numbered	
	bait stations has been provided?	
35.5	Whether chemical / rodenticides are approved	
	by the competent authority?	
36	Transportation	
36.1	Whether transport conditions are as laid down	
	in the notification.	
36.2	Is the unit having adequate facilities for	
	transport of raw material and finished	
262	products?	
36.3	Are the vehicles insulated / refrigerated?	
36.4	If non-insulated covered vehicles are used for	
	transport of raw material for short distances,	
265	whether covered containers are provided?	
36.5	Are they constructed in such a way to facilitate	
36.6	easy cleansing and sanitation?Are the vehicles cleaned and disinfected	
30.0	periodically?	
36.7	Is there a documented procedure for cleaning	
30.7	the vehicles?	
36.8	No. of vehicles the establishment has for	Number Capacity Regn. No
50.0	transportation of raw material, finished	Number Capacity Regil. No
	products, ice and water (if applicable),	
	capacity and registration number of;	
	Refrigerated Vehicle	
	Insulated Vehicle	
	Non-insulated vehicles	
	Three wheelers	
	Water Tanker	
36.9	Does the establishment hire outside vehicles?	
37	Inspection and testing	
37.1	Is the unit having in-house facilities for	
	inspection and testing?	
37.2	Is the unit having separate qualified and	

	competent personnel for conducting physical, chemical and microbiological tests? Details to be provided.	
37.3	Are there separate technologists for supervision of processing and for conducting laboratory tests?	
37.4	List of parameters tested in routine	
37.5	Are the testing is according to Notification ?	
37.6	Any other relevant information?	

## Yours faithfully,

Signature Name Designation Company Seal

Place:

Date: Check list of enclosures.

#### FORMAT FOR APPLICATION FOR RENEWAL OF APPROVAL OF PLANT

То

The Joint Director-In-charge, Export Inspection Agency-Mumbai/Kolkata/Kochi/Delhi/Chennai

Sir,

- 1. Approval no
- 2. Volume of Export during the last one year
- 3. Annual production during the last one year
- 4. Fee paid to EIA during the last one year
- 5. No. of complaints from importing country during last one year
  - If yes, attach details.
- 6. Recognition during past one year from every Government bodies.
  - DGFT code no.
  - APEDA registration no.
- 7. Details of change in management, if any
- 8. Name of Head of the Organization
- 9. Water potability certificate no. (attach copy)
- 10. ETP consent for operation number & its validity
- 11. Copy of HACCP manual if revised
- 12. No. of Veterinarian
- 13. No of Veterinarians approved
- 14. Layout changes in past one year
- 15. Sectional facilities/equipment in past one year
  - Raw materials procurement facilities
  - Processing
  - Packaging
  - Storage
  - Transportation
  - On floor and lab. Facilities
- 16. Any other relevant information

It is hereby certified that the aforesaid information is true to the best of my knowledge.

Thanking you

Yours faithfully

Signature of the Head of the Organization Along with seal of the Company

Place: Date:

## <u>Annexure – III</u>

## **CERTIFICATE OF INSPECTION**

Exporter's Name Address	5	1	Invoice No. & Date			6
			Buyer's Order No. & Dat	te		7
						8
Manufacturer's Name &	Address	2				
		EXPORT INSPECTION AGENCY- MUMBAI/ KOLKATA/KOCHI/DELHI /CHENNAI (Ministry of Commerce & Industry) Government of India Address of the concerned EIA.				
Details of the Manufacturer's Seal, if any 3						
			Valid upto and includi	ing		
Detail of Seal of Inspection	on authority, if any	4				
Specification Reference		5	Certificate No.			9
Mark & Nos. 10	No. & Kind of Pkgs. 11	Description of Goods (*)	12	Quality 13	FOB Value (in Rs.)	14
Remarks, if any	Stamp for FO	B Revision				15
** CERTIFICATION UN	IDER INSPECTION SYSTEM					16
It is hereby declared that Export of Raw Meat (Chi AUTHORITY	It is hereby declared that the consignment as per details given above has been inspected as required under the Export of Raw Meat (Chilled / Frozen) (Quality Control and Inspection) Rules, 1992. SEAL OF THE ISSUING AUTHORITY					
	as applicable to it and is certified e	export worthy.				
Date of inspection	or					
**CERTIFICATION UN	DER IN PROCESS QUALITY CO	ONTROL SYSTEM				
It is hereby certified, on t	he basis of controls carried out, tha under the Export of Raw Meat (Ch	t the commodities as per details		Signature 2.		
	- ``			Name		
					ordance with the standard	
(*) Descrip	tion should include grade, size and	brand, if any. @Refer to footno	te in 'Intimation for Inspec	Date tion). (**) Strike out w	hichever is not applicable	

#### **Annexure-IV**

Book No....

#### HEALTH CERTIFICATE

Sl. No.

For *Raw Meat (Chilled / Frozen)* intended for export

Country of despatch:IndiaCompetent Authority:Export Inspection Agency-Mumbai/Kolkata/Kochi/Delhi/ChennaiReference No. of export certificate (issued by processing plants):

 Details identifying the Raw Meat(Chilled/Frozen) Description Quantity Type of Packaging No. of packages Temperature required during storage and transport Manufacturing Date

# Expiry Date

#### 2. **Provenance of Raw Meat (Chilled / Frozen)**

Address(es) and number(s) of preparation or processing plant(s) authorised for exports by the competent authority

Approval No. of the plant(s)

#### 3. Destination of the Raw Meat (Chilled / Frozen)

The Raw Meat (Chilled / Frozen) are to be despatched From ...... (Place of despatch) To ...... (country and place of destination) By the following means of transport

Name of address of consignor

Name of consignee and address at place of destination LC Details

#### 4. Health Attestation

It is hereby certified that the raw meat(chilled/frozen) described above have been handled, processed, stored and transported under hygienic conditions as laid down in the Export of Raw Meat (Chilled / Frozen) (Quality Control &Inspection ) Rules, 1992 and found conforming to laid down standards and fit for human consumption and the plant, where the Raw (Chilled / Frozen) Meat have been processed, is approved and regularly monitored by the Export Inspection Agency (Competent Authority)

Place of issue:	Signature of authorized officer
Date of issue	Name :
	Designation

Seal

## APPENDIX

## List of Export Inspection Agencies (EIAs)

S. No	Addresses of Export Inspection Agencies	States / Union Territories Covered
1)	The Joint Director	Gujarat, Maharashtra, Dadra & Nagar
	Export Inspection Agency-Mumbai	Haveli, Goa, Daman & Diu.
	Aman Chambers - 4 <sup>th</sup> Floor,	
	113, Maharshi Karve Road,	
	Mumbai - 400 004.	
	Tel: 022 - 2363 0311 / 2363 0312 / 2363 0113	
	Fax: 022 - 2368 3927	
	E – mail: <u>eiabombay@eicindia.org</u>	
2)	The Joint Director	Assam, Arunachal Pradesh, Andaman &
_)	Export Inspection Agency-Kolkata	Nicobar Islands, Bihar, Manipur,
	World Trade Centre,	Meghalaya, Mizoram, Nagaland, Orissa,
	14/1B Ezra Street,	Sikkim, Tripura, West-Bengal and
	Kolkata - 700 001.	Jharkhand.
	Tel: +91-33 - 22355004 / 22352651 / 22352652	
	Fax :+91-33 - 22354562	
	E - mail: eiacalcutta@eicindia.org	
	E – man. <u>eracarcutta@ercmuta.org</u>	
3)	The Joint Director	Karnataka, Kerala and Lakshadweep.
	Export Inspection Agency-Kochi	
	Manohar Building, M.G. Road,	
	Ernakulam,	
	<u>Kochi – 682 011.</u>	
	Tel: 0484 - 2361 465 / 2361 244 / 2361384 / 2361305	
	Fax: 0484 - 2366 375	
	E – mail: <u>eiacochin@eicindia.org</u>	
4)	The Joint Director	Chandigarh, Delhi, Haryana, Himachal-
• /	Export Inspection Agency-Delhi	Pradesh, Punjab, Rajasthan, Uttar-
	Municipal Market Building $-4^{th}$ floor,	Pradesh, Madhya-Pradesh, Chandigarh
	3, Saraswati Marg,	Chattisgarh and Uttaranchal.
	Karol Bagh,	Charactering and Charactering.
	New Delhi $- 110\ 005$	
	Tel: 011 – 2572 3716 / 2572 9835 / 2572 0338	
	Fax: 2572 9082	
	E-mail: eiadelhi@eicindia.org	
5)	The Joint Director	Andhra Pradesh, Pondicherry and Tamil
5)	Export Inspection Agency-Chennai	Nadu.
	213, Royapettah High Road,	11444.
	Chennai - 600 014	
	Tel: +91-44 -2 811 5879 / 811 5617 / 811 6392 / 811 3994 Fax:	
	+ 91-44 - 2811 1511	
	E – mail: <u>eiamadras@eicindia.org</u>	